**CNC protocol**

1 sheet approx. 4 hours (total 50 sheets)

200 hours = 5 weeks

1 person per sheet (each person 4 sheets, total 16 hours)

**Calendar**

Weeks:

1 Ribs side sections +back secions (40 hours, 10 sheets)

2 Ribs back secions + twist sections (40 hours, 10 sheets)

3 Moire (40 hours, 10 sheets)

4 Moire + joints (75 hours, 10-12 sheets)

5 Platform + Joints for moire (40 hours, 10 sheets)

**Start: March 3rd 2011**

**End: April 20th 2011**

**Construction methodology (based on Maria’s structural analysis images)**